# **RBG 1000 IGD**





This device disperses particles at positive pressure values of up to 3 bar. The dispersion unit and the electrical control unit can be set up up to 2 m apart from each other. The return speed for container changeover is optimized on the RBG 1000 I and is faster than on the other RBG variants. It is only approx. 1 minute.

The RBG 1000 IGD has a higher gear ratio. This means that at very low feed rates (< 10 mm/h), the feed rate can be better adjusted by means of a potentiometer. The maximum feed rate is 300 mm/h.

The feedstock reservoirs with a diameter of 7, 10, 14, or 20 mm are pressure-resistant.

The feedstock reservoir with a diameter of 28 mm is not pressure-resistant but can be used with the RBG 1000 IGDunder atmospheric conditions.

In the RBG 1000 IGD pressure-resistant version, compressed air is used as the disgerger gas. Operation with nitrogen or other inert gases is not permitted.

#### **OPERATION PRINCIPLE**

**RBG 1000 IGD** Version: May 10, 2024



### **BENEFITS**

- Pressure resistant up to 3 barg overpressure
- Optional: negative pressure operation from 300 mbar absolute, remote control or computer control
- Highest short-term and long-term dosing consistency
- Disperses practically all non-cohesive dusts
- Easy exchange of different solids containers and dispersion lids
- Easy determination and adjustment of mass flow
- Pulse operation
- Easy cleaning of the unit
- Quick and easy operation
- Reliable function
- Low maintenance
- Reduces your operating costs

Version: May 10, 2024 Page 2 of 4 **RBG 1000 IGD** 



## **DATASHEET**

Particle size range	$0.1 - 100 \ \mu m$
Maximum particle number concentration	Ca. 10 <sup>7</sup> particles/cm <sup>3</sup>
Volume flow	
	$0.5 - 5.0 \text{ m}^3/\text{h}$
Mass flow (particles)	$0.04-185~g/h$ (with an assumed compacted density of $1~g/cm^3$ )
Filling height	70 mm
Filling quantity	2.7 g (reservoir $\emptyset$ = 7 mm), 5.5 g (reservoir $\emptyset$ = 10 mm), 10.8 g (reservoir $\emptyset$ = 14 mm), 22 g (reservoir $\emptyset$ = 20 mm), 43 g (reservoir $\emptyset$ = 28 mm)
Power supply	115 – 230 V, 50/60 Hz
Particle material	Non-cohesive powders and bulks
Dosing time	Several hours nonstop
Pre-pressure	4 – 8 bar
Carrier/dispersion gas	Air
Maximum counter pressure	0.2 barg
Compressed air connection	Quick coupling
Feed rate	1 – 300 mm/h
Reservoir inner diameter	7, 10, 14, 20, 28 mm
Aerosol outlet connection	Dispersion cover type A: $\emptyset_{inside} = 5$ mm, $\emptyset_{outside} = 8$ mm; Dispersion cover type B: $\emptyset_{inside} = 3,6$ mm, $\emptyset_{outside} = 6$ mm; Dispersion cover type: $\emptyset_{inside} = 2,5$ mm, $\emptyset_{outside} = 6$ mm
Dispersion cover	Type A, type B, type C, type D
Dimensions	Dispersion unit: 1,800 • 430 • 300 mm (H • W • D)
Weight	Approx. 19 kg

Version: May 10, 2024 Page 3 of 4 **RBG 1000 IGD** 



#### **APPLICATIONS**

- All applications pressure-resistant up to 3 barg overpressure
- Dispersion of radioactive substances
- Dispersion of pharmaceutical powders
- Filter industry:
  - Determination of fractional separation efficiency
  - Determination of total separation efficiency
  - Long-term dusting
  - Filter media and ready-made filters
  - Dust removal filters
  - Vacuum cleaners and vacuum cleaner filters
  - Car interior filters
  - Engine air filters
- Calibration of particle measurement devices
- Flow visualization
- Inhalation tests
- Tracer particles for LDA, PIV, etc.
- Coating of surfaces



Mehr Informationen:

https://www.palas.de/product/rbg1000igd